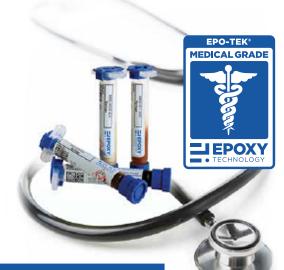
EPO-TEK® Biocompatible/ Medical Device Grade Products

Epoxy Technology, Inc. (EPO-TEK®), a global leader in specialty adhesives since 1966, has a full line of Optical, Thermally Conductive (TCA), Electrically Conductive (ECA), UV and UV Hybrid Adhesives.

Now, many of our adhesives have undergone additional specialized ISO 10993 testing to be classified as biocompatible/medical grade adhesives, which we call our EPO-TEK® "MED" line.



ISO 109	93 Compliar	nt Products - ("MED") Testing Passing I	SO 10993-4, 5, 6, 10, 11
EPOXIES	MED-301	Clear, low viscosity, room temp cure, used for potting	
	MED-301-2	Clear, low viscosity, long pot life, room temp cure	
	MED-353ND	Medium viscosity, high Tg, high strength (worldwide standard for endoscopes)	
	MED-353ND-T	Smooth thixotropic paste, high temperature resistance and strength	
	MED-377	Low viscosity, long pot life, high Tg, low outgassing, used with fiber	optic bundles
	MED-H20E	Smooth thixotropic paste, ECA with high thermal conductivity and	high reliability
	MED-OD2002	Viscous liquid, high Tg with low modulus and good toughness, auto	oclave resistant
3	MED-OG116-31	Viscous liquid, thixotropic, high Tg, UV curing with excellent chemic	cal resistance
	MED-OG198-54	Clear, low viscosity, UV shadow curable with high Tg	

ISO 109	93-5 Compli	ant Products - ("MED") Testing Passing ISO 10993-5 Cytotoxicity
	MED-301-2FL	More flexible version of MED-301-2
	MED-302-3M	Clear, medium viscosity, low temperature cure, low outgassing with low water absorption
	MED-302-3M Black	Black color, optically opaque, medium viscosity, low temp cure
	MED-302-3M-R	REACH compliant version of MED-302-3M
	MED-320	Black, opaque, thixotropic paste, room temp cure, potting, low fluorescence
	MED-323LP	Medium viscosity, long pot life with high Tg
ES	MED-353ND Black	High Tg, high temperature, black - colored epoxy
EPOXIES	MED-354	Medium viscosity, long pot life (3 days) with high Tg
Ш	MED-354-T	Thixotropic paste, long pot life (3 days) with high Tg
	MED-375	Medium viscosity, high Tg, long pot life with low outgassing
	MED-730-110	Medium viscosity, room temperature curable, thermally and electrically insulating epoxy
	MED-H20S	Smooth low viscosity paste, ECA with fine Ag particles for connections and EMI coating
	MED-HYB-353ND	UV hybrid curing epoxy, high temperature, very high strength and moisture resistance
	MED-T7110	Viscous liquid, TCA with low viscosity
	MED-T905BN-3	Thermally conductive and electrically insulating epoxy for potting and heat sink applications
3	MED-OG198-55 ⊤	ranslucent, high viscosity, UV shadow curable with high Tg and high strength

ISO 10993 Testing Information & Certification

All of our medical grade adhesives are ISO 10993 tested. ISO 10993 testing was written to establish a worldwide rigorous set of standards for the medical industry. There are many tests involved in this standard for predicting a reaction to an adhesive within biological media. All EPO-TEK® medical device grade adhesives ("MED") are subjected to testing by an independent outside testing laboratory to determine ISO 10993 compliance before they are added to our special "MED" line of products.

Two levels of testing may be performed on our products: ISO 10993-5 Cytotoxicity testing, or ISO 10993-4, 5, 6, 10, 11 testing.

Each "MED" product shipment will receive detailed documentation

- Certificate of Compliance for ISO 10993 testing from an independent outside laboratory
- Certificate of Analysis from EPO-TEK® Quality department for each specific lot



Common Applications Using EPO-TEK® Medical Device Grade Adhesives



Imaging Systems

X-Ray Equipment (Scintillator Grids), CT Scan, MRI, Ultrasound (PZT Connections), OCT, Nuclear Medicine

MED-301	MED-H20S
MED-301-2	MED-OG198-54
MED-301-2FL	MED-OG198-55
MED-353ND	MED-OG116-31
MED-730-110	MED-T7110
MED-H20E	MED-T905BN-3



Diagnostics/Scientific Equipment

Patient Monitoring, Lab on a Chip, Sensors, Glucose Sensors, Point-of-Care-Instrumentation

MED-301	MED-OG198-54
MED-353ND	MED-OG198-55
MED-H20E	MED-T7110
MED-H20S	



Surgical Tools

Catheters, Special Dental Equipment, Electro SurgicalTools, Fiber Optic Lasers, Cryoablation, Neurovascular

MED-301	MED-H20E
MED-301-2FL	MED-H20S
MED-353ND	MED-OG116-31
MED-353ND Black	MED-OG198-54
MED-353ND-T	MED-OG198-55
MED-730-110	



Implantable/Non-Implantable Devices

ICD/CRM/Pacemakers, Opthalmic & Neurostimulators, Insulin Pumps, Cochlear, Hearing Aids, Skeletal/Spinal/Ortho, LVAD

MED-301	MED-730-110
MED-301-2	MED-H20E
MED-302-3M	MED-H20S
MED-302-3M Black	MED-OG116-31
MED-302-3M-R	MED-OG198-54
MED-323LP	MED-OG198-55
MED-353ND-T	



Endoscopes & Optical Systems

Fiber-optic Bundles, Light Guides/Camera, Attachment of Probes, Guide Wire Tips, Capsule Endoscopy

MED-301	MED-353ND	MED-730-110
MED-301-2	MED-353ND Black	MED-OD2002
MED-301-2FL	MED-HYB-353ND	MED-OG198-54
MED-320	MED-354	MED-OG198-55

MED-323LP **MED-377**

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MEDICAL GRADE All EPO-TEK® **Medical Device** grade adhesives ("MED") are ISO 10993 tested for biocompatibility

Contact our Medical Device Adhesive Experts for technical discussions and assistance in finding the best adhesive solution for your bonding challenges: med@epotek.com or +1 978-667-3805



DISCLAIMER: Data presented is provided only to be used as a guide. Properties listed are typical, average values, based on tests believed to be accurate. It is recommended that users perform a thorough evaluation for any application based on their specific requirements. Epoxy Technology makes no warranties (expressed or implied) and assumes no responsibility in connection with the use or inability to use these products.